

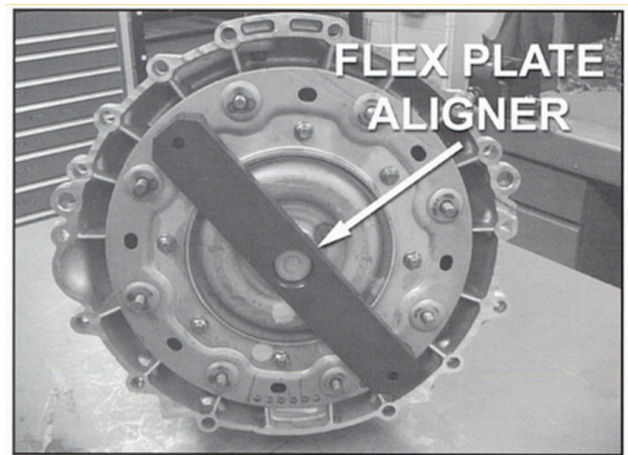
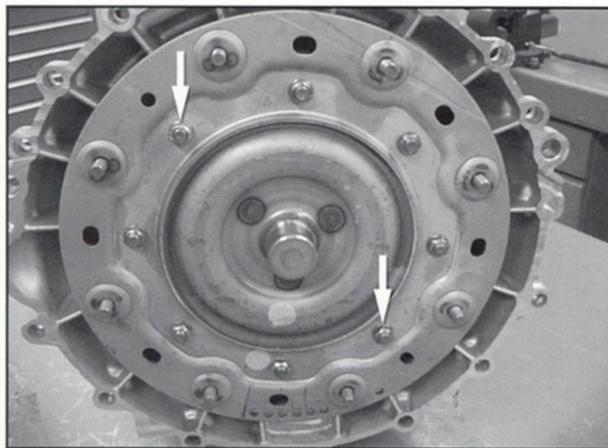
5R55W

Moaning Noise After Overhaul

Severe to moderate moaning or humming noises from bellhousing area after overhaul could be caused by pump alignment. Sometimes this might be caused by the tool you're using. Make sure the tool is not damaged and verify its operation.

A tool must be used to align the pump halves before tightening the pump bolts. An A4LD alignment tool will NOT work for this job. If a tool is not available use the torque converter and the transmission input shaft. When the pump is properly aligned torque the pump bolts to 18 ft. lbs.

Note: Failure to properly align the pump may cause gear noise and premature pump bushing failure.



Note: V-8 models the flywheel must be aligned properly to the torque converter.